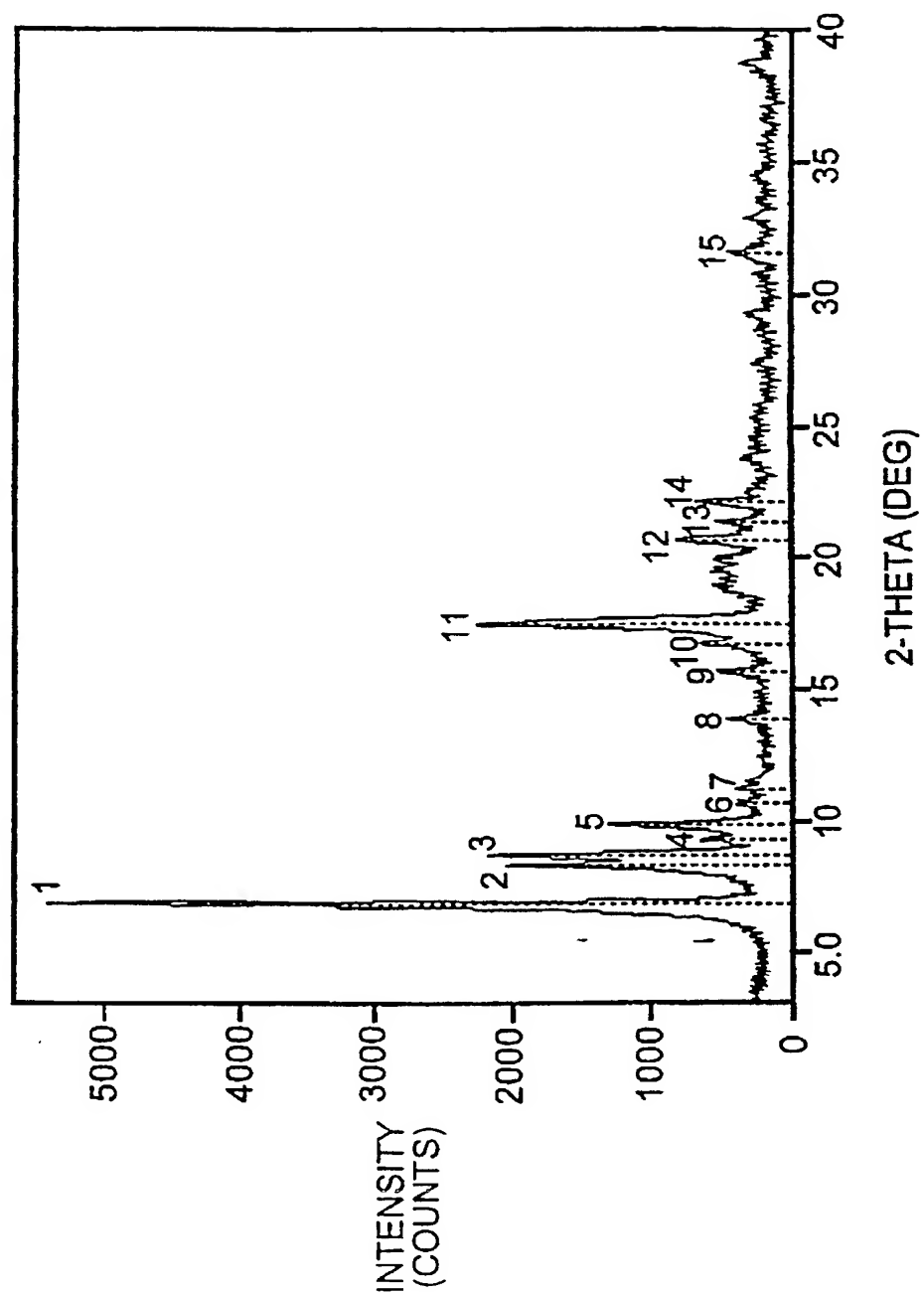


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FIG. 1



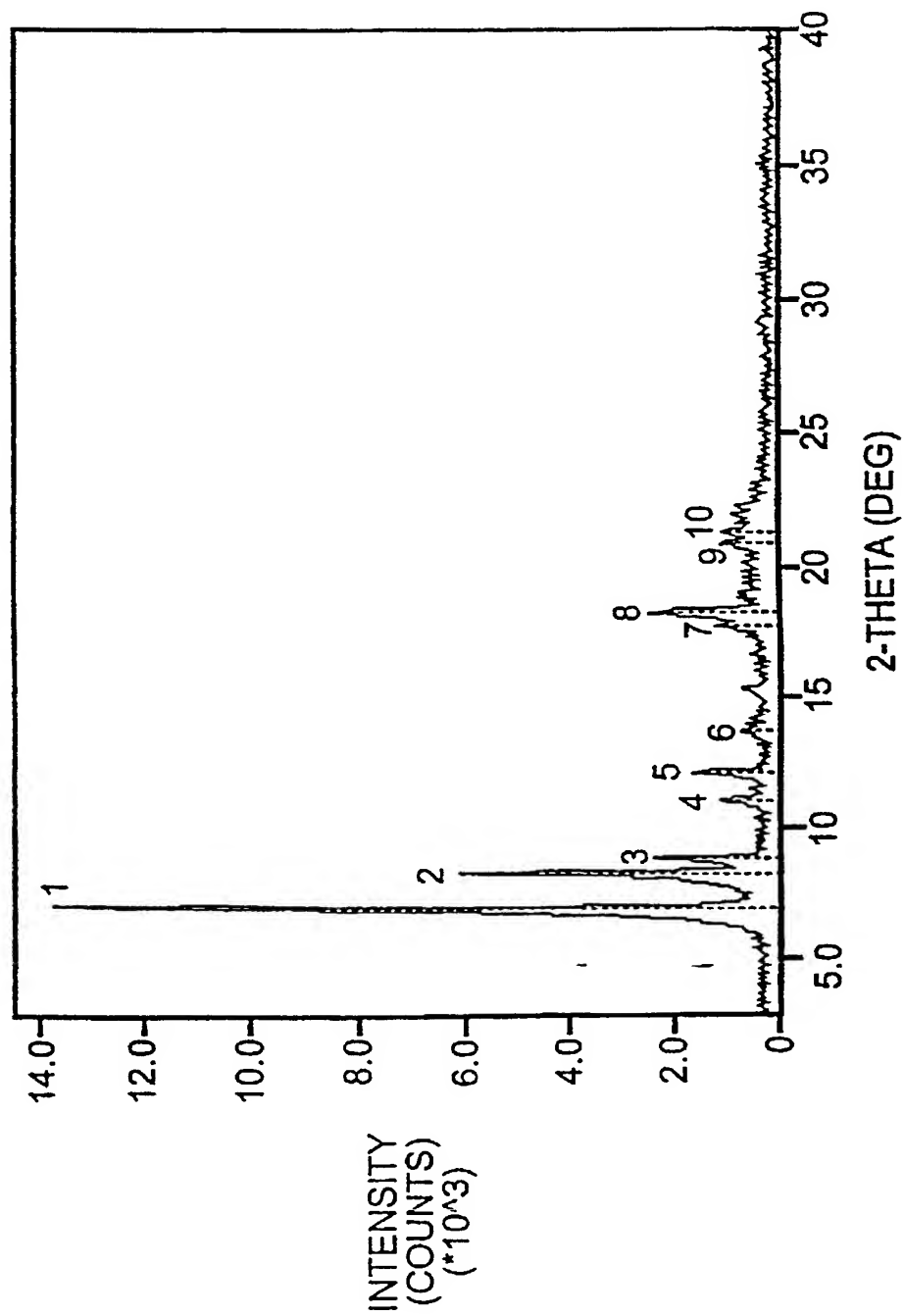
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FIG. 1A

| #  | 2-Theta | d(A)    | Peak | P%    | Area | Area% | FWHM  |
|----|---------|---------|------|-------|------|-------|-------|
| 1  | 6.760   | 13.0648 | 5106 | 100.0 | 1497 | 100.0 | 0.234 |
| 2  | 8.183   | 10.7953 | 1743 | 34.1  | 435  | 29.1  | 0.200 |
| 3  | 8.560   | 10.3207 | 1866 | 36.5  | 543  | 36.3  | 0.233 |
| 4  | 9.239   | 9.5638  | 234  | 4.6   | 29   | 1.9   | 0.096 |
| 5  | 9.760   | 9.0546  | 972  | 19.0  | 220  | 14.7  | 0.181 |
| 6  | 10.569  | 8.3634  | 156  | 3.1   | 12   | 0.8   | 0.061 |
| 7  | 11.141  | 7.9353  | 178  | 3.5   | 29   | 1.9   | 0.130 |
| 8  | 13.760  | 6.4304  | 266  | 5.2   | 46   | 3.1   | 0.138 |
| 9  | 15.599  | 5.6761  | 338  | 6.6   | 63   | 4.2   | 0.148 |
| 10 | 16.740  | 5.2917  | 433  | 8.5   | 64   | 4.3   | 0.118 |
| 11 | 17.420  | 5.0866  | 1890 | 37.0  | 689  | 46.0  | 0.291 |
| 12 | 20.639  | 4.3000  | 523  | 10.2  | 128  | 8.5   | 0.196 |
| 13 | 21.391  | 4.1505  | 188  | 3.7   | 20   | 1.3   | 0.085 |
| 14 | 22.139  | 4.0119  | 445  | 8.7   | 74   | 4.9   | 0.132 |
| 15 | 31.559  | 2.8326  | 270  | 5.3   | 24   | 1.6   | 0.070 |

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FIG. 2



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FIG. 2A

| #  | 2-Theta | d(A)    | Peak  | P%    | Area | Area% | FWHM  |
|----|---------|---------|-------|-------|------|-------|-------|
| 1  | 6.899   | 12.8028 | 13186 | 100.0 | 3025 | 100.0 | 0.184 |
| 2  | 8.261   | 10.6945 | 5221  | 39.6  | 931  | 30.8  | 0.143 |
| 3  | 8.838   | 9.9969  | 2057  | 15.6  | 482  | 15.9  | 0.187 |
| 4  | 11.061  | 7.9927  | 785   | 6.0   | 160  | 5.3   | 0.163 |
| 5  | 12.100  | 7.3086  | 1355  | 10.3  | 150  | 4.9   | 0.088 |
| 6  | 13.619  | 6.4964  | 450   | 3.4   | 89   | 2.9   | 0.157 |
| 7  | 17.677  | 5.0132  | 753   | 5.7   | 126  | 4.2   | 0.134 |
| 8  | 18.180  | 4.8755  | 2011  | 15.3  | 588  | 19.4  | 0.234 |
| 9  | 20.840  | 4.2588  | 439   | 3.3   | 40   | 1.3   | 0.072 |
| 10 | 21.334  | 4.1615  | 427   | 3.2   | 67   | 2.2   | 0.125 |

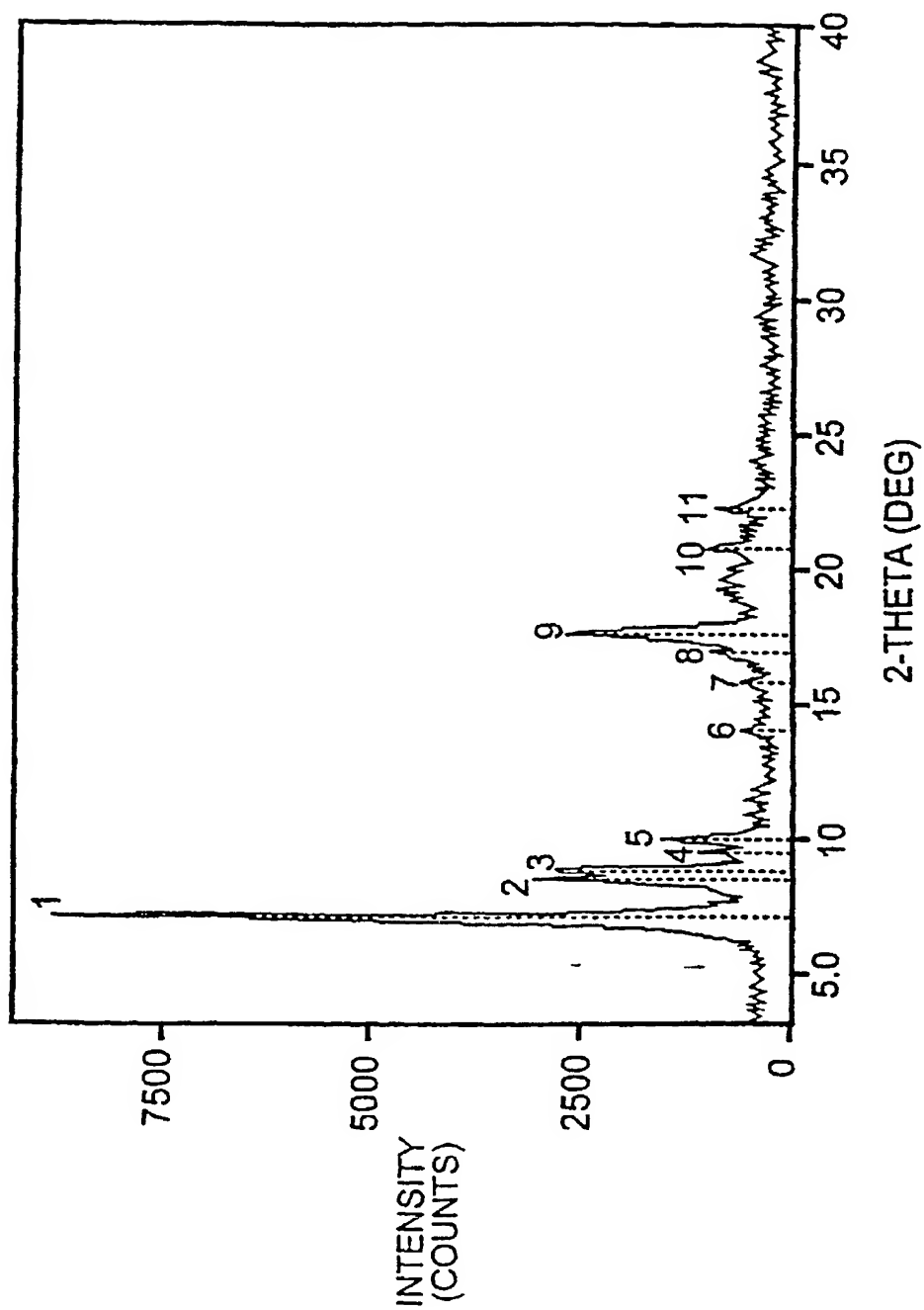
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FIG. 3



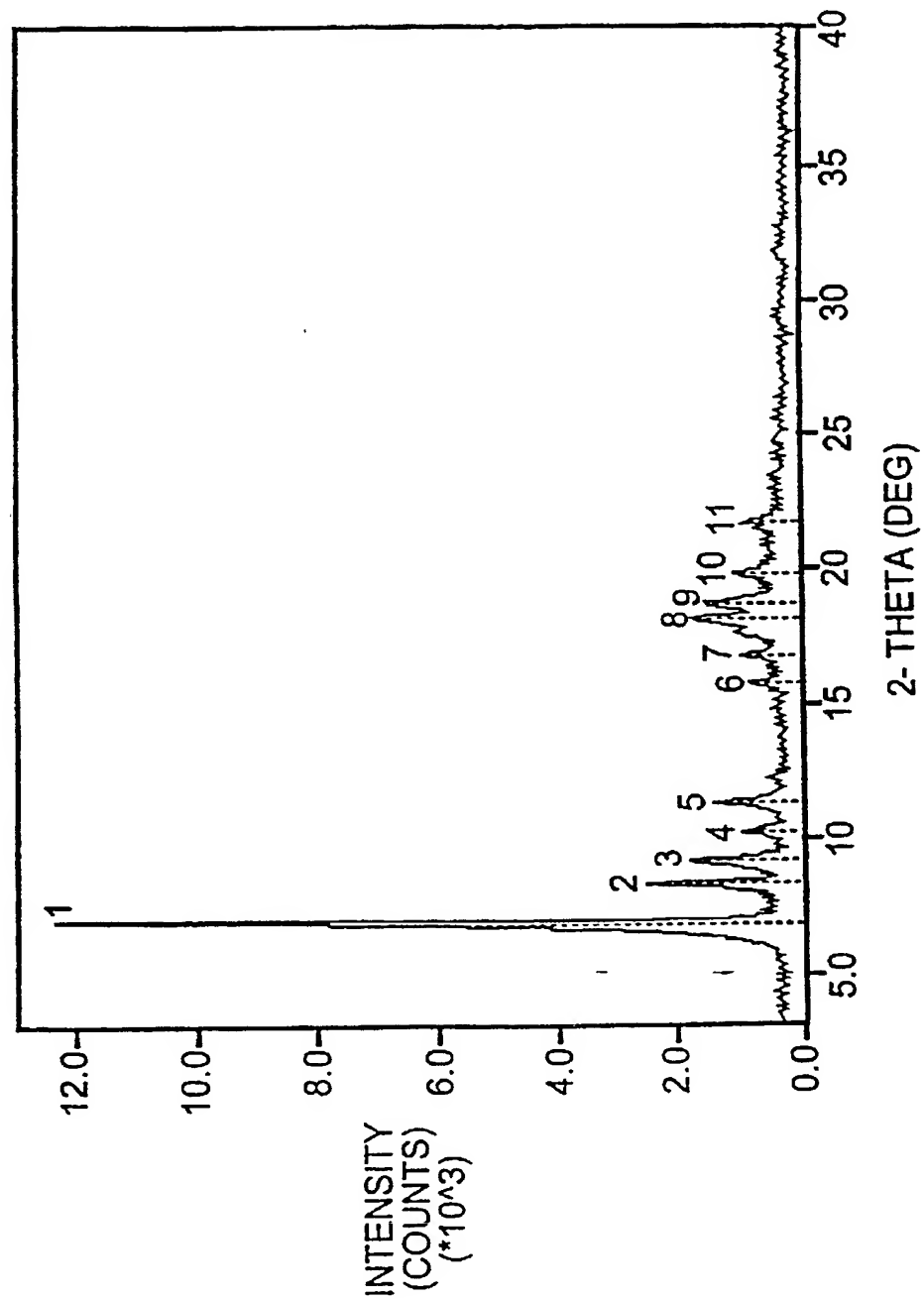
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FIG. 3A

| #  | 2-Theta | d(A)    | Peak | P%    | Area | Area% | FWHM  |
|----|---------|---------|------|-------|------|-------|-------|
| 1  | 6.959   | 12.6918 | 8224 | 100.0 | 2809 | 100.0 | 0.273 |
| 2  | 8.381   | 10.5414 | 2375 | 28.9  | 732  | 26.0  | 0.246 |
| 3  | 8.701   | 10.1544 | 2107 | 25.6  | 742  | 26.4  | 0.282 |
| 4  | 9.383   | 9.4176  | 328  | 4.0   | 25   | 0.9   | 0.060 |
| 5  | 9.941   | 8.8906  | 1160 | 14.1  | 356  | 12.7  | 0.245 |
| 6  | 13.975  | 6.3317  | 330  | 4.0   | 26   | 0.9   | 0.062 |
| 7  | 15.778  | 5.6120  | 244  | 3.0   | 38   | 1.3   | 0.121 |
| 8  | 16.920  | 5.2357  | 597  | 7.3   | 213  | 7.6   | 0.284 |
| 9  | 17.540  | 5.0521  | 2206 | 26.8  | 729  | 25.9  | 0.264 |
| 10 | 20.799  | 4.2672  | 407  | 4.9   | 71   | 2.5   | 0.138 |
| 11 | 22.261  | 3.9902  | 563  | 6.8   | 107  | 3.8   | 0.152 |

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FIG. 4



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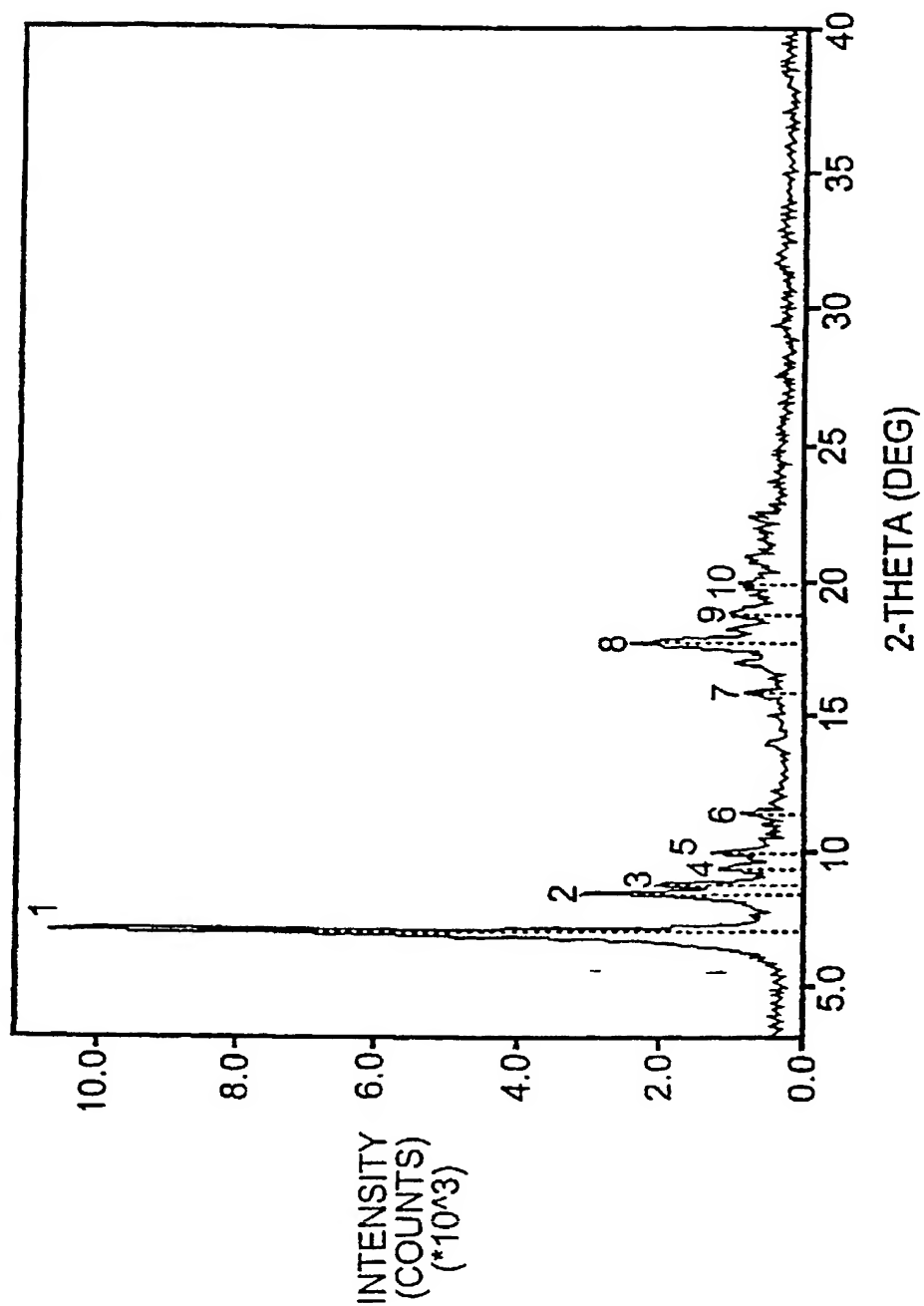
FIG. 4A

| #  | 2-Theta | d(A)    | Peak  | P%    | Area | Area% | FWHM  |
|----|---------|---------|-------|-------|------|-------|-------|
| 1  | 6.896   | 12.8072 | 11991 | 100.0 | 2593 | 100.0 | 0.173 |
| 2  | 8.339   | 10.5940 | 2046  | 17.1  | 334  | 12.9  | 0.131 |
| 3  | 9.219   | 9.5853  | 1438  | 12.0  | 281  | 10.8  | 0.156 |
| 4  | 10.280  | 8.5979  | 632   | 5.3   | 180  | 6.9   | 0.227 |
| 5  | 11.320  | 7.8105  | 1079  | 9.0   | 322  | 12.4  | 0.238 |
| 6  | 15.800  | 5.6044  | 463   | 3.9   | 59   | 2.3   | 0.102 |
| 7  | 16.741  | 5.2913  | 432   | 3.6   | 38   | 1.4   | 0.069 |
| 8  | 18.160  | 4.8809  | 1260  | 10.5  | 599  | 23.1  | 0.380 |
| 9  | 18.702  | 4.7408  | 700   | 5.8   | 184  | 7.1   | 0.210 |
| 10 | 19.816  | 4.4766  | 589   | 4.9   | 94   | 3.6   | 0.127 |
| 11 | 21.724  | 4.0876  | 510   | 4.3   | 96   | 3.7   | 0.150 |



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FIG. 5



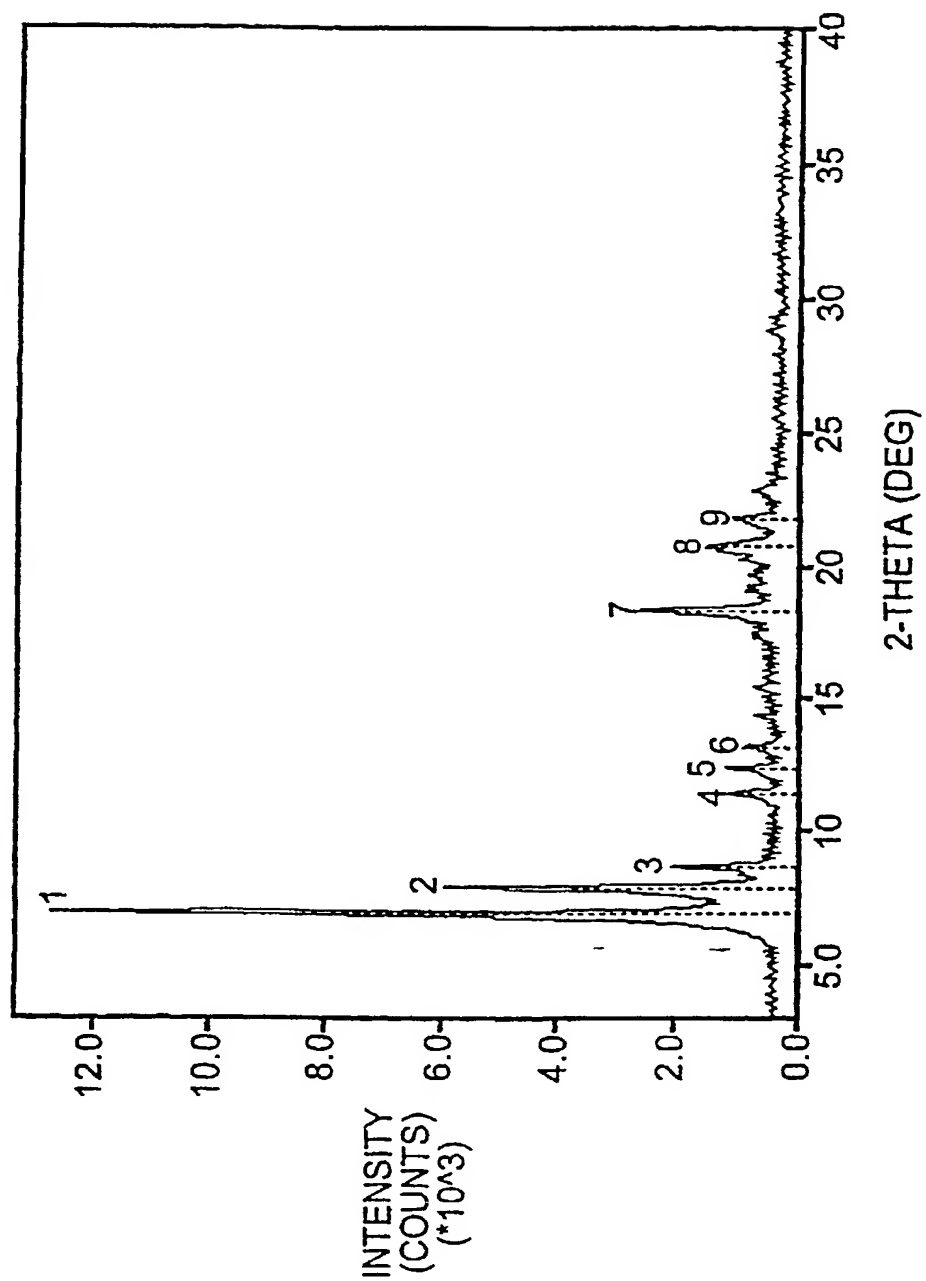
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FIG. 5A

| #  | 2-Theta | d(A)    | Peak  | P%    | Area | Area% | FWHM  |
|----|---------|---------|-------|-------|------|-------|-------|
| 1  | 6.901   | 12.7988 | 10206 | 100.0 | 2683 | 100.0 | 0.210 |
| 2  | 8.360   | 10.5679 | 2545  | 24.9  | 524  | 19.5  | 0.164 |
| 3  | 8.680   | 10.1792 | 1459  | 14.3  | 359  | 13.4  | 0.197 |
| 4  | 9.279   | 9.5230  | 580   | 5.7   | 91   | 3.4   | 0.125 |
| 5  | 9.879   | 8.9456  | 794   | 7.8   | 143  | 5.3   | 0.143 |
| 6  | 11.321  | 7.8094  | 577   | 5.7   | 97   | 3.6   | 0.133 |
| 7  | 15.780  | 5.6113  | 523   | 5.1   | 95   | 3.5   | 0.144 |
| 8  | 17.541  | 5.0519  | 1710  | 16.8  | 418  | 15.6  | 0.195 |
| 9  | 18.702  | 4.7408  | 459   | 4.5   | 116  | 4.3   | 0.201 |
| 10 | 19.877  | 4.4631  | 403   | 3.9   | 67   | 2.5   | 0.133 |

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FIG. 6



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FIG. 6A

| # | 2-Theta | d(A)    | Peak  | P%    | Area | Area% | FWHM  |
|---|---------|---------|-------|-------|------|-------|-------|
| 1 | 6.899   | 12.8025 | 12371 | 100.0 | 3495 | 100.0 | 0.226 |
| 2 | 7.843   | 11.2637 | 4815  | 38.9  | 1119 | 32.0  | 0.186 |
| 3 | 8.661   | 10.2009 | 1709  | 13.8  | 357  | 10.2  | 0.167 |
| 4 | 11.359  | 7.7833  | 771   | 6.2   | 141  | 4.0   | 0.146 |
| 5 | 12.300  | 7.1900  | 752   | 6.1   | 127  | 3.6   | 0.135 |
| 6 | 13.100  | 6.7528  | 517   | 4.2   | 37   | 1.0   | 0.057 |
| 7 | 18.262  | 4.8540  | 1945  | 15.7  | 596  | 17.1  | 0.245 |
| 8 | 20.721  | 4.2832  | 828   | 6.7   | 279  | 8.0   | 0.269 |
| 9 | 21.740  | 4.0847  | 573   | 4.6   | 146  | 4.2   | 0.203 |

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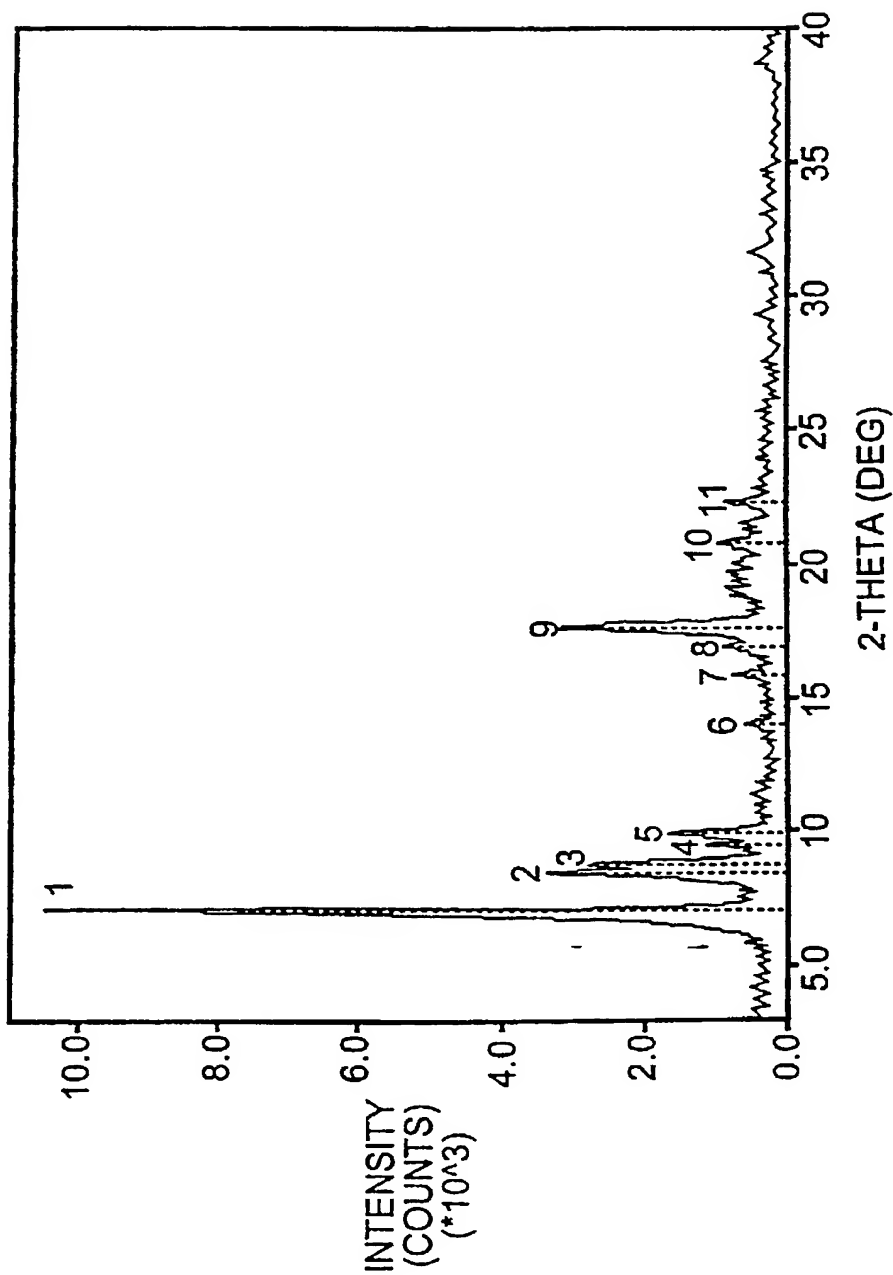
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FIG. 7



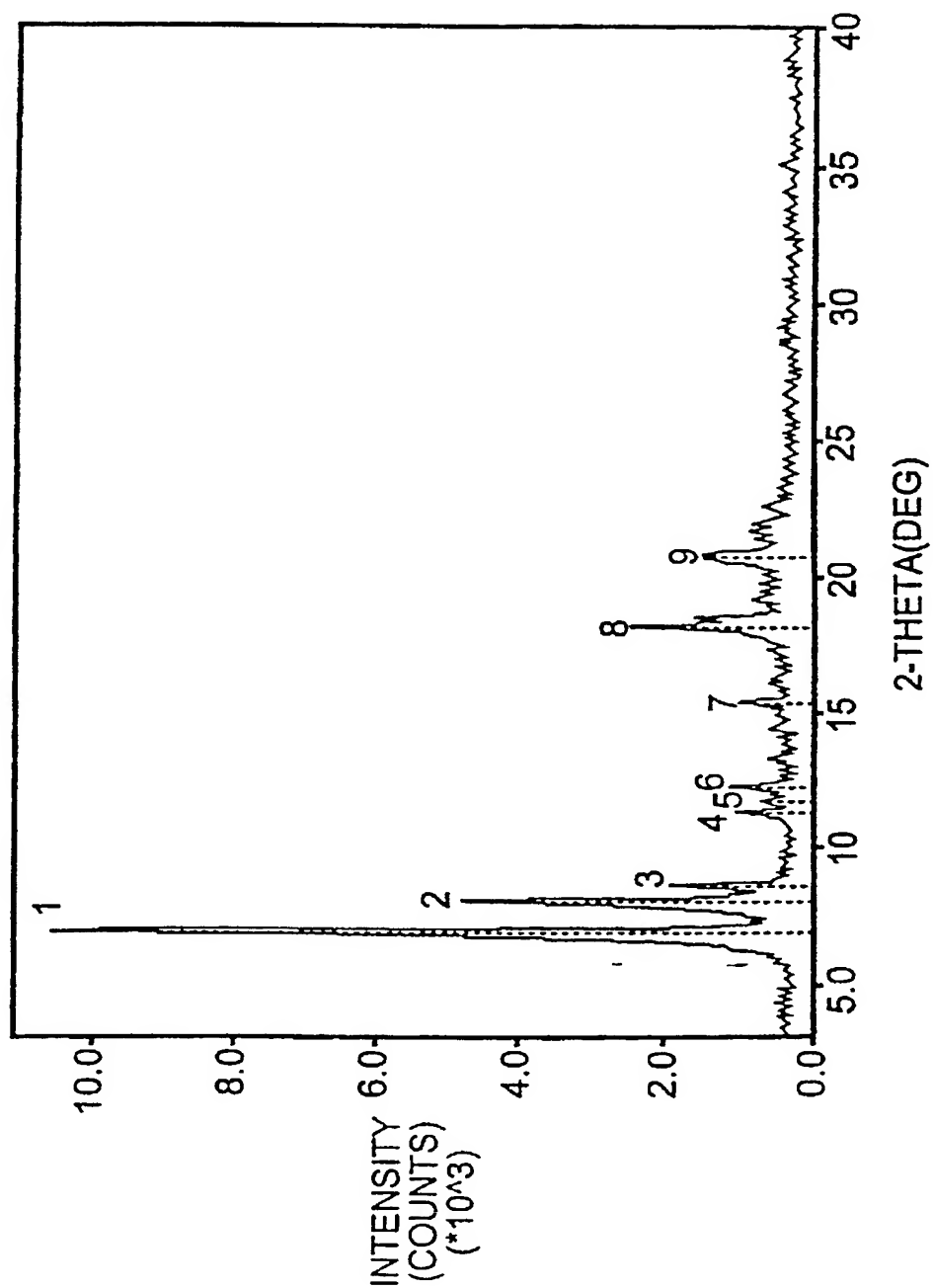
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FIG. 7A

| #  | 2-Theta | d(A)    | Peak | P%    | Area | Area% | FWHM  |
|----|---------|---------|------|-------|------|-------|-------|
| 1  | 6.939   | 12.7278 | 9980 | 100.0 | 2717 | 100.0 | 0.218 |
| 2  | 8.381   | 10.5414 | 2850 | 28.6  | 790  | 29.1  | 0.222 |
| 3  | 8.640   | 10.2253 | 2267 | 22.7  | 772  | 28.4  | 0.272 |
| 4  | 9.419   | 9.3815  | 487  | 4.9   | 32   | 1.2   | 0.051 |
| 5  | 9.840   | 8.9812  | 1288 | 12.9  | 255  | 9.4   | 0.158 |
| 6  | 13.940  | 6.3476  | 374  | 3.7   | 56   | 2.0   | 0.118 |
| 7  | 15.741  | 5.6253  | 450  | 4.5   | 45   | 1.6   | 0.079 |
| 8  | 16.861  | 5.2539  | 580  | 5.8   | 192  | 7.0   | 0.264 |
|    | 17.560  | 5.0464  | 2604 | 26.1  | 846  | 31.1  | 0.260 |
| 10 | 20.743  | 4.2787  | 508  | 5.1   | 73   | 2.7   | 0.114 |
| 11 | 22.321  | 3.9796  | 542  | 5.4   | 156  | 5.7   | 0.229 |

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FIG. 8



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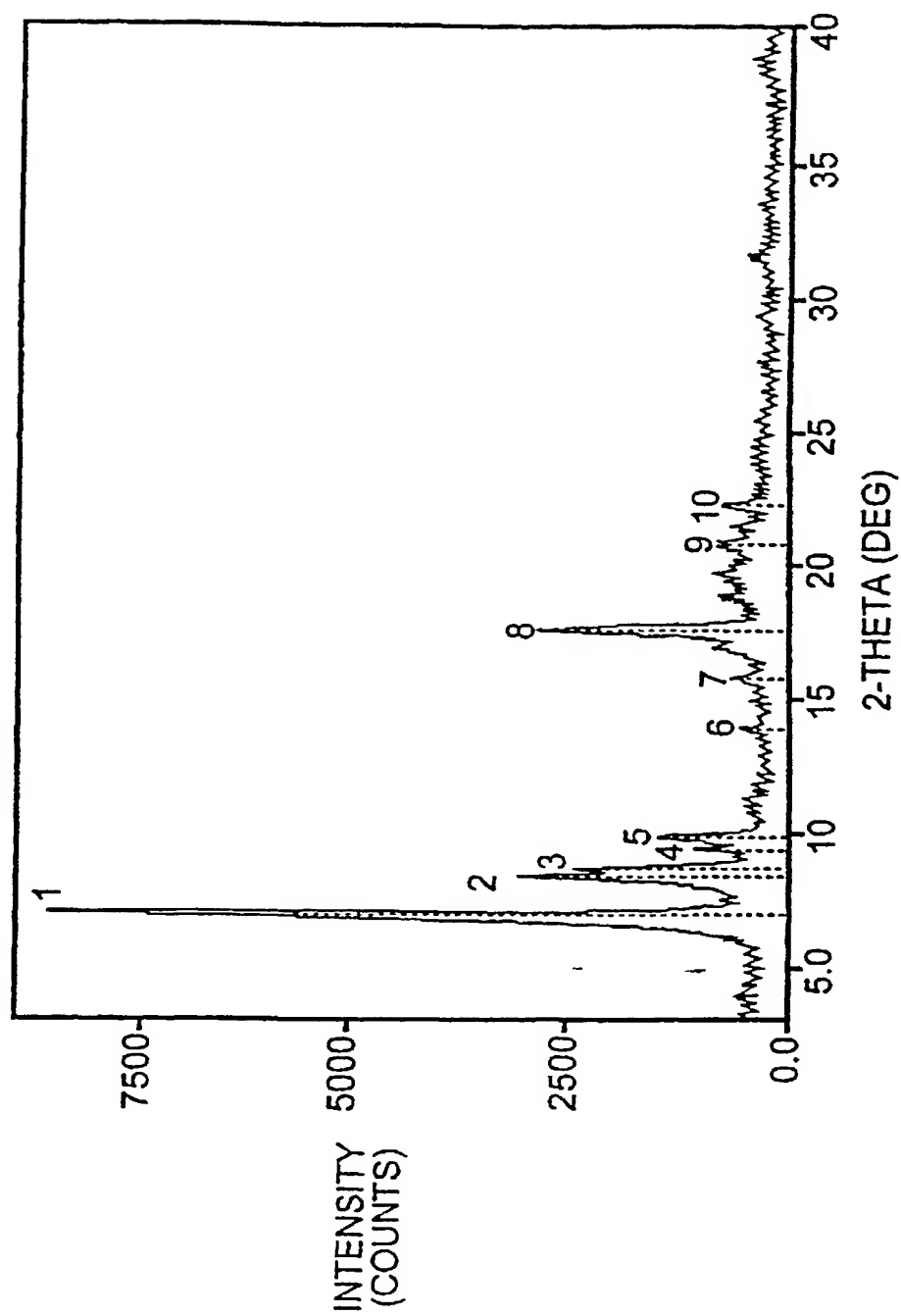
FIG. 8A

| # | 2-Theta | d(A)    | Peak  | P%    | Area | Area% | FWHM  |
|---|---------|---------|-------|-------|------|-------|-------|
| 1 | 6.918   | 12.7674 | 10028 | 100.0 | 2562 | 100.0 | 0.204 |
| 2 | 8.000   | 11.0427 | 3984  | 39.7  | 800  | 31.2  | 0.161 |
| 3 | 8.619   | 10.2506 | 1619  | 16.1  | 346  | 13.5  | 0.171 |
| 4 | 11.338  | 7.7981  | 658   | 6.6   | 68   | 2.6   | 0.082 |
| 5 | 11.718  | 7.5459  | 236   | 2.4   | 28   | 1.1   | 0.093 |
| 6 | 12.241  | 7.2243  | 761   | 7.6   | 131  | 5.1   | 0.138 |
| 7 | 15.382  | 5.7557  | 610   | 6.1   | 107  | 4.2   | 0.140 |
| 8 | 18.162  | 4.8803  | 1937  | 19.3  | 441  | 17.2  | 0.182 |
| 9 | 20.779  | 4.2713  | 853   | 8.5   | 222  | 8.6   | 0.208 |



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FIG. 9



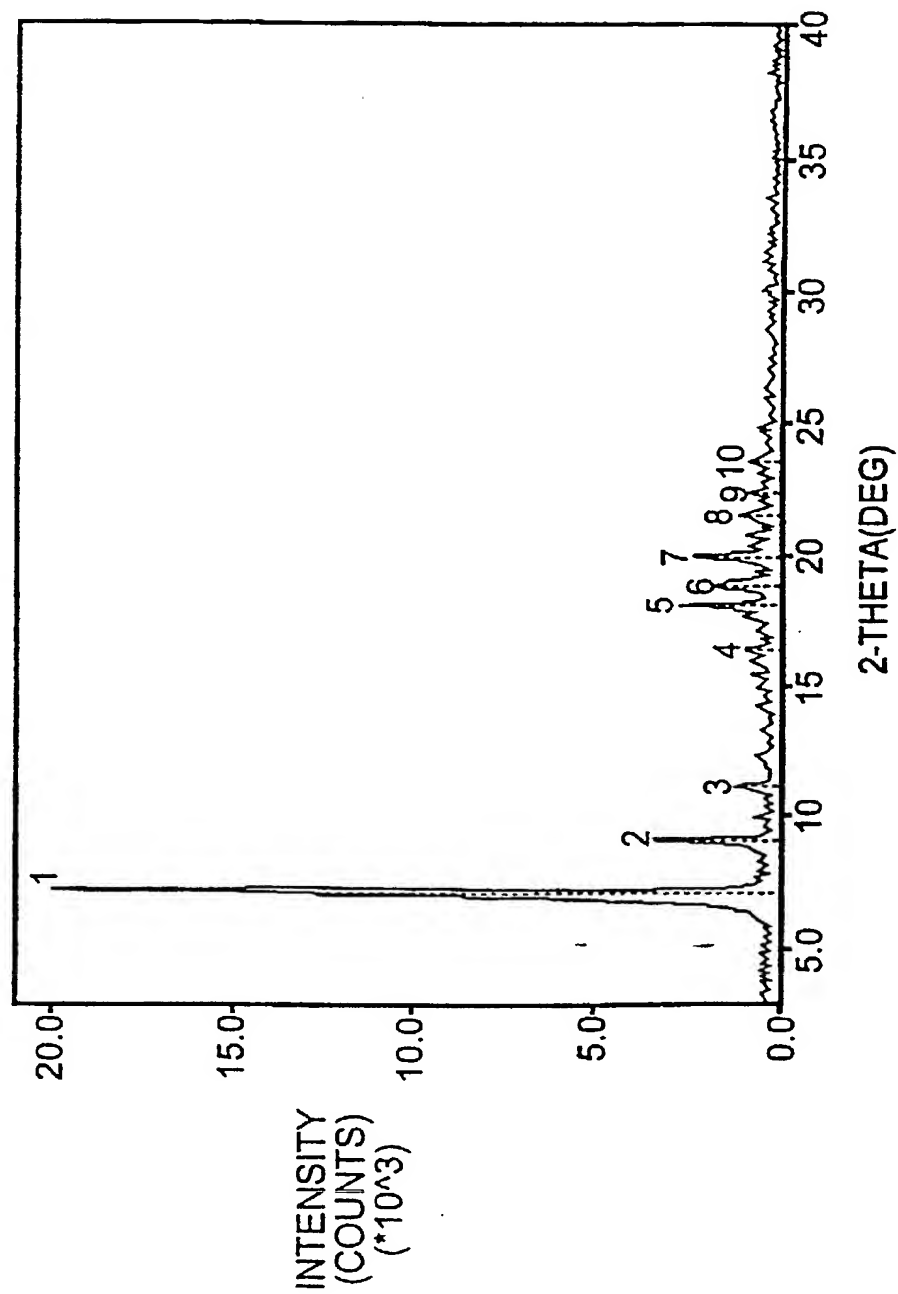
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FIG. 9A

| #  | 2-Theta | d(A)    | Peak | P%    | Area | Area% | FWHM  |
|----|---------|---------|------|-------|------|-------|-------|
| 1  | 6.877   | 12.8422 | 8063 | 100.0 | 2195 | 100.0 | 0.218 |
| 2  | 8.330   | 10.6062 | 2501 | 31.0  | 800  | 36.4  | 0.256 |
| 3  | 8.581   | 10.2965 | 1898 | 23.5  | 514  | 23.4  | 0.217 |
| 4  | 9.356   | 9.4446  | 432  | 5.4   | 45   | 2.0   | 0.082 |
| 5  | 9.799   | 9.0191  | 1064 | 13.2  | 275  | 12.5  | 0.207 |
| 6  | 13.864  | 6.3821  | 293  | 3.6   | 58   | 2.6   | 0.158 |
| 7  | 15.721  | 5.6322  | 312  | 3.9   | 67   | 3.0   | 0.170 |
| 8  | 17.480  | 5.0693  | 2458 | 30.5  | 898  | 40.9  | 0.292 |
| 9  | 20.818  | 4.2633  | 299  | 3.7   | 67   | 3.0   | 0.178 |
| 10 | 22.280  | 3.9869  | 416  | 5.2   | 106  | 4.8   | 0.202 |

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FIG. 10



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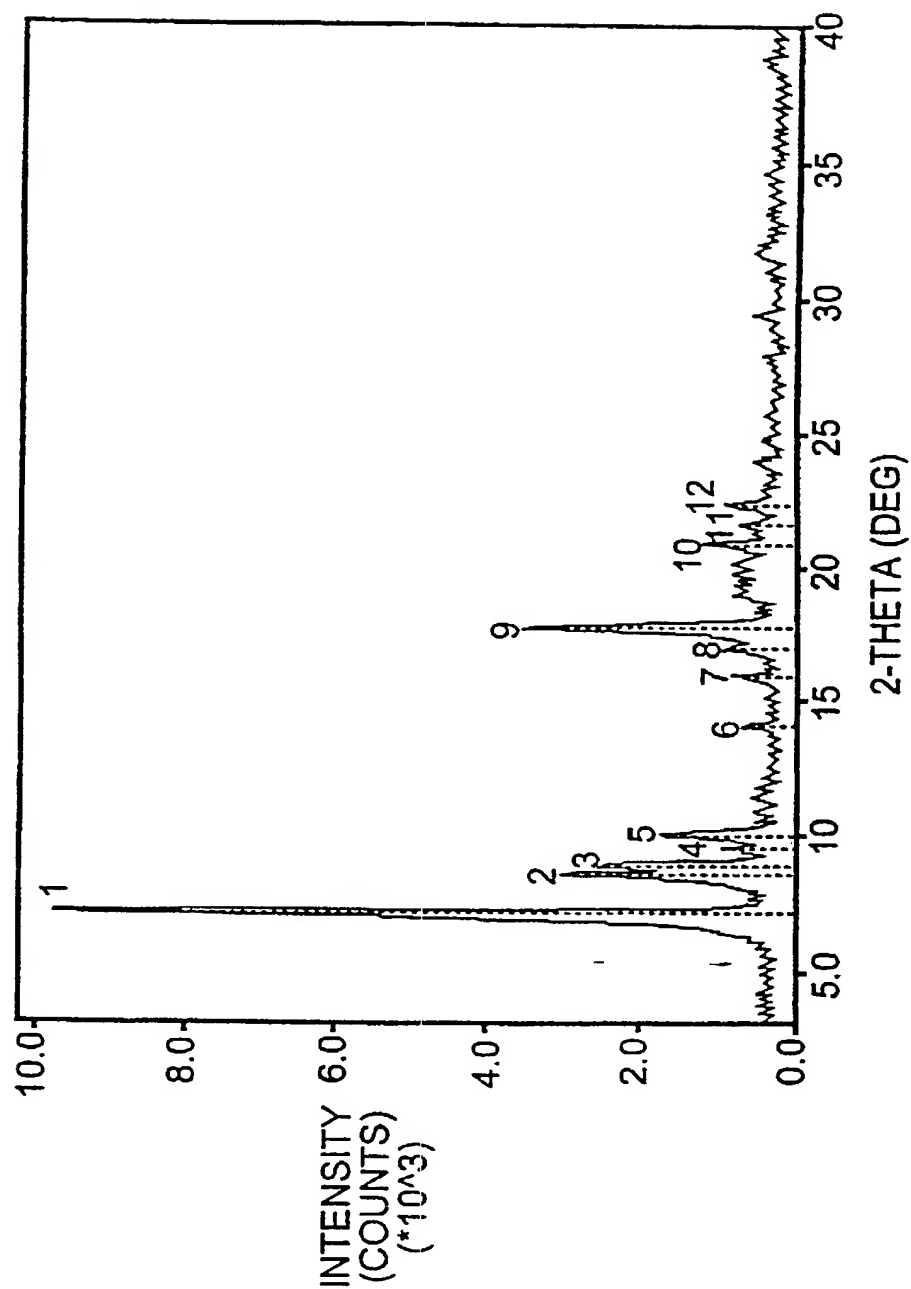
FIG. 10A

| #  | 2-Theta | d(A)    | Peak  | P%    | Area | Area% | FWHM  |
|----|---------|---------|-------|-------|------|-------|-------|
| 1  | 7.060   | 12.5101 | 19609 | 100.0 | 4796 | 100.0 | 0.196 |
| 2  | 9.078   | 9.7332  | 3027  | 15.4  | 567  | 11.8  | 0.150 |
| 3  | 11.100  | 7.9644  | 924   | 4.7   | 164  | 3.4   | 0.142 |
| 4  | 16.361  | 5.4135  | 554   | 2.8   | 76   | 1.6   | 0.109 |
| 5  | 18.040  | 4.9133  | 2276  | 11.6  | 456  | 9.5   | 0.160 |
| 6  | 18.820  | 4.7112  | 1303  | 6.6   | 385  | 8.0   | 0.236 |
| 7  | 19.922  | 4.4532  | 1886  | 9.6   | 457  | 9.5   | 0.193 |
| 8  | 21.560  | 4.1183  | 853   | 4.4   | 205  | 4.3   | 0.191 |
| 9  | 22.281  | 3.9867  | 343   | 1.7   | 37   | 0.8   | 0.086 |
| 10 | 23.521  | 3.7793  | 450   | 2.3   | 107  | 2.2   | 0.189 |

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FIG. 11



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FIG. 11A

| #  | 2-Theta | d(A)    | Peak | P%    | Area | Area% | FWHM  |
|----|---------|---------|------|-------|------|-------|-------|
| 1  | 7.018   | 12.5854 | 9344 | 100.0 | 2618 | 100.0 | 0.224 |
| 2  | 8.432   | 10.4775 | 2599 | 27.8  | 676  | 25.8  | 0.208 |
| 3  | 8.722   | 10.1302 | 2091 | 22.4  | 697  | 26.6  | 0.266 |
| 4  | 9.499   | 9.3030  | 378  | 4.0   | 33   | 1.2   | 0.069 |
| 5  | 9.980   | 8.8560  | 1243 | 13.3  | 337  | 12.9  | 0.217 |
| 6  | 14.000  | 6.3206  | 390  | 4.2   | 64   | 2.4   | 0.130 |
| 7  | 15.861  | 5.5830  | 550  | 5.9   | 46   | 1.7   | 0.066 |
| 8  | 16.881  | 5.2479  | 595  | 6.4   | 115  | 4.4   | 0.154 |
| 9  | 17.622  | 5.0287  | 3006 | 32.2  | 1053 | 40.2  | 0.280 |
| 10 | 20.918  | 4.2431  | 718  | 7.7   | 113  | 4.3   | 0.126 |
| 11 | 21.641  | 4.1031  | 318  | 3.4   | 44   | 1.7   | 0.110 |
| 12 | 22.380  | 3.9693  | 573  | 6.1   | 144  | 5.5   | 0.201 |

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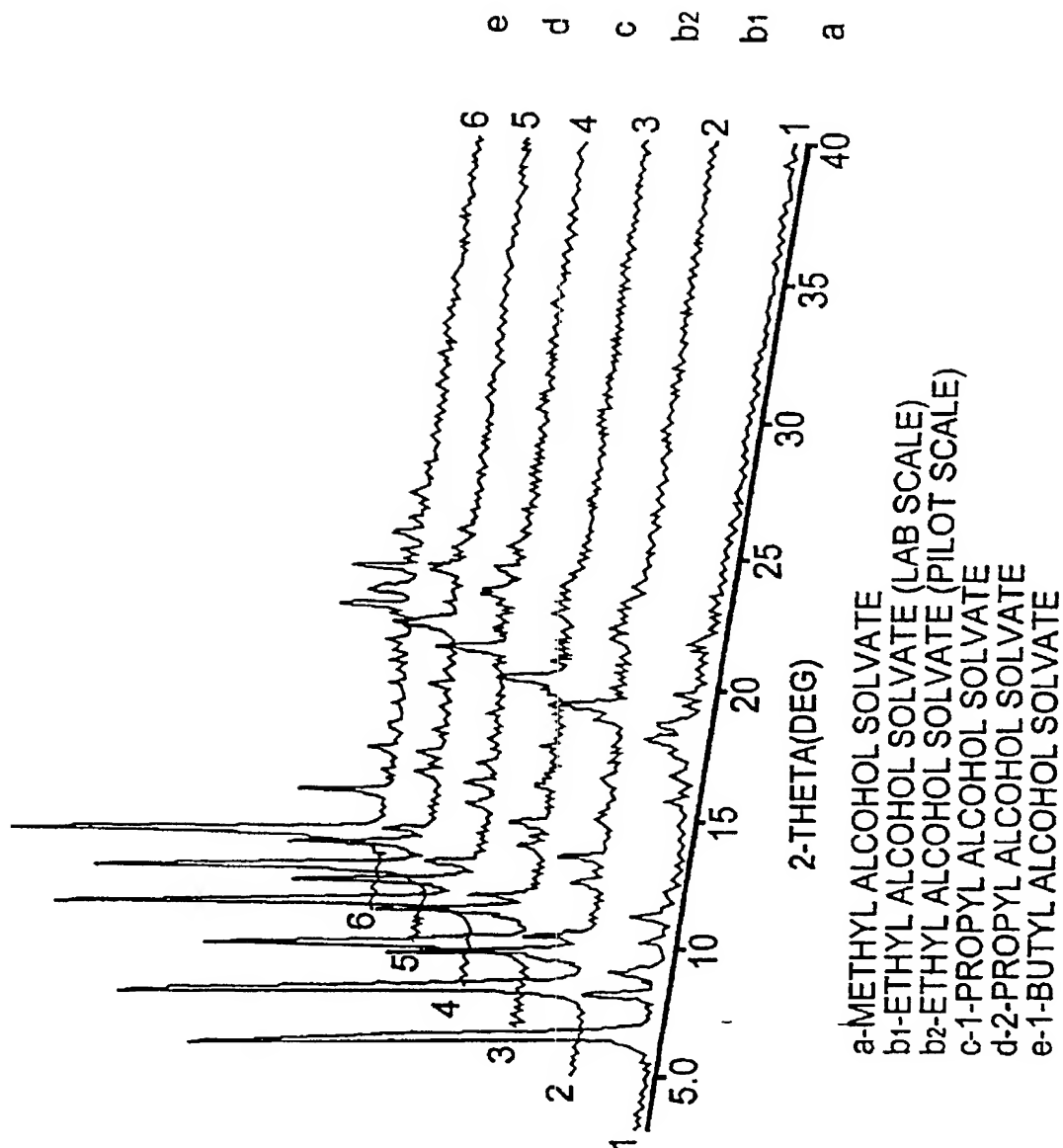


FIG. 12

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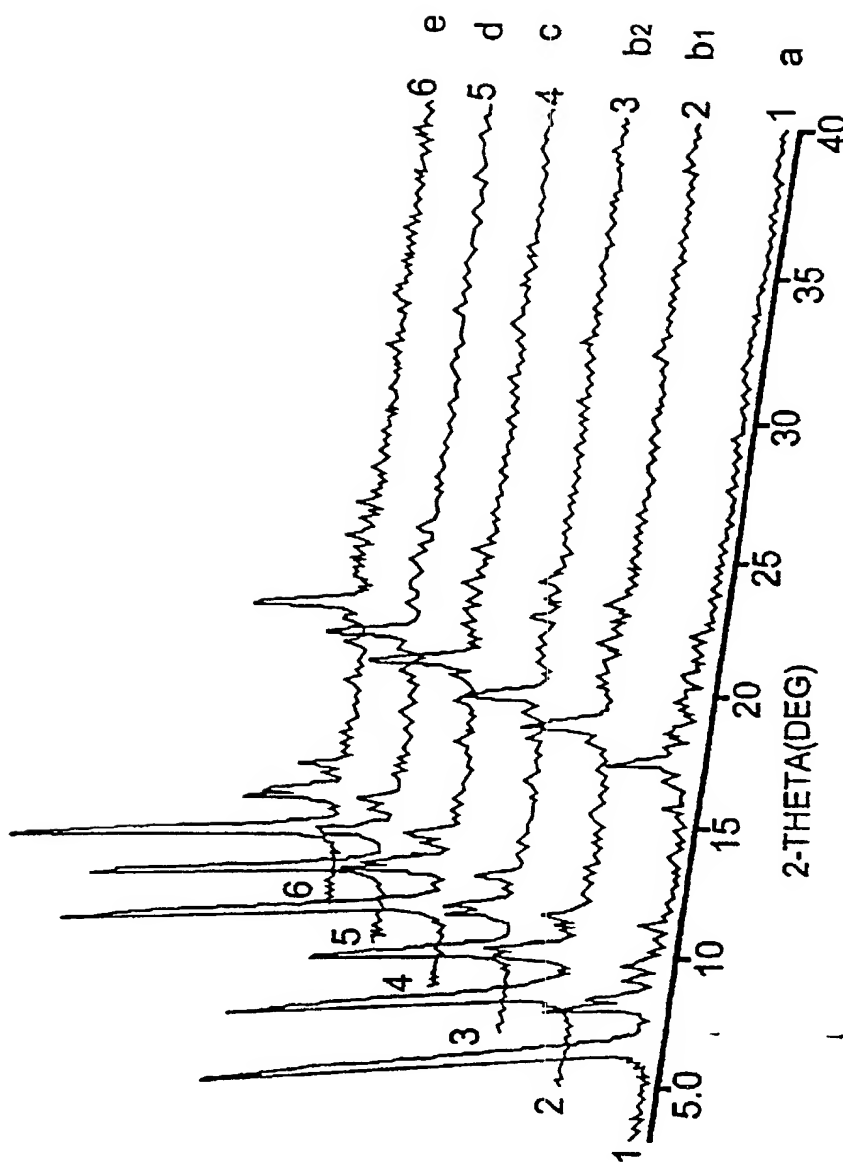


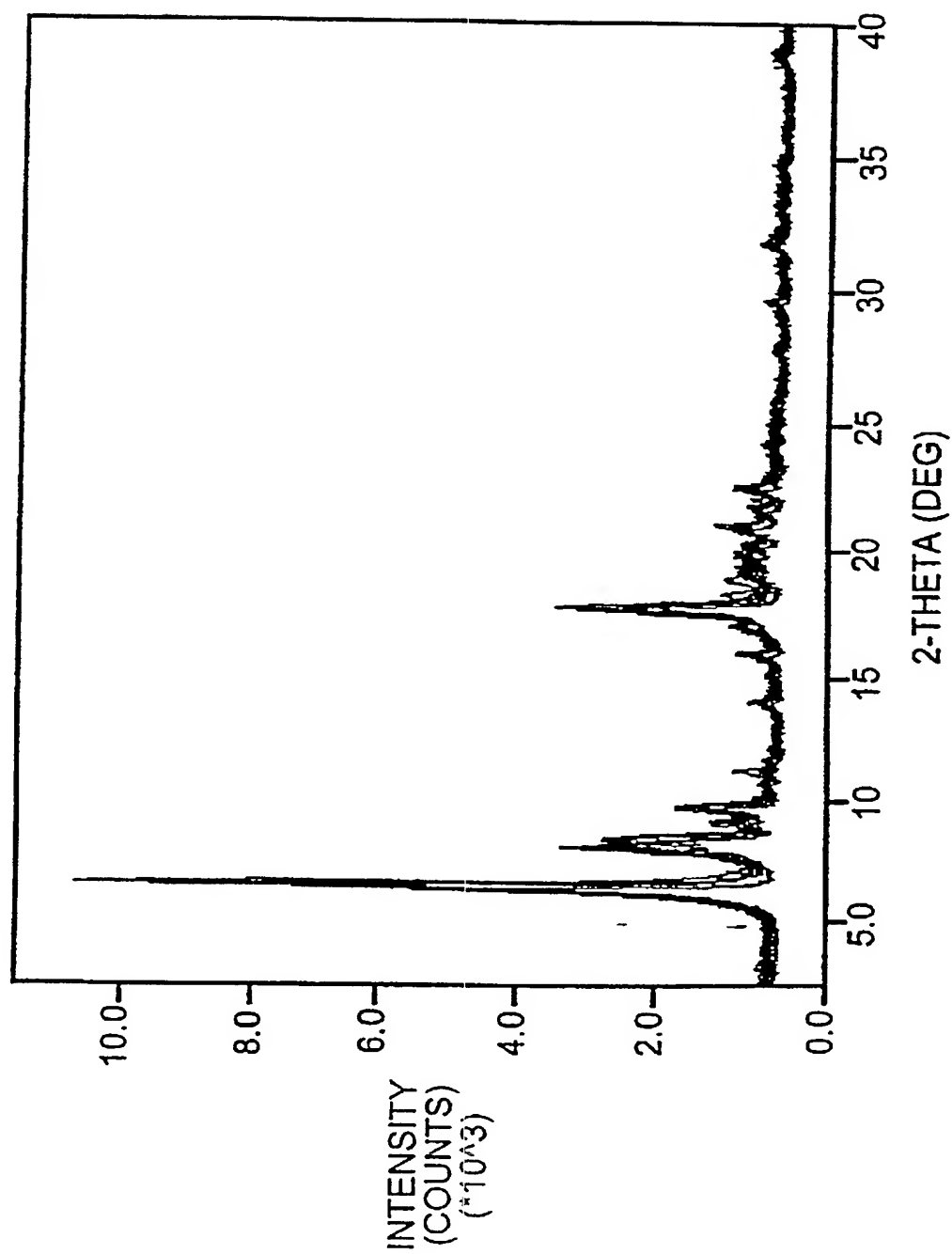
FIG. 13

a-SOLVENT FREE CRYSTALLINE FORM FROM METHYL ALCOHOL SOLVATE  
 b1-SOLVENT FREE CRYSTALLINE FORM FROM ETHYL ALCOHOL SOLVATE (LAB SCALE)  
 b2-SOLVENT FREE CRYSTALLINE FORM FROM ETHYL ALCOHOL SOLVATE (PILOT SCALE)  
 c-SOLVENT FREE CRYSTALLINE FORM FROM 1-PROPYL ALCOHOL SOLVATE  
 d-SOLVENT FREE CRYSTALLINE FORM FROM 2-PROPYL ALCOHOL SOLVATE  
 e-SOLVENT FREE CRYSTALLINE FORM FROM 1-BUTYL ALCOHOL SOLVATE



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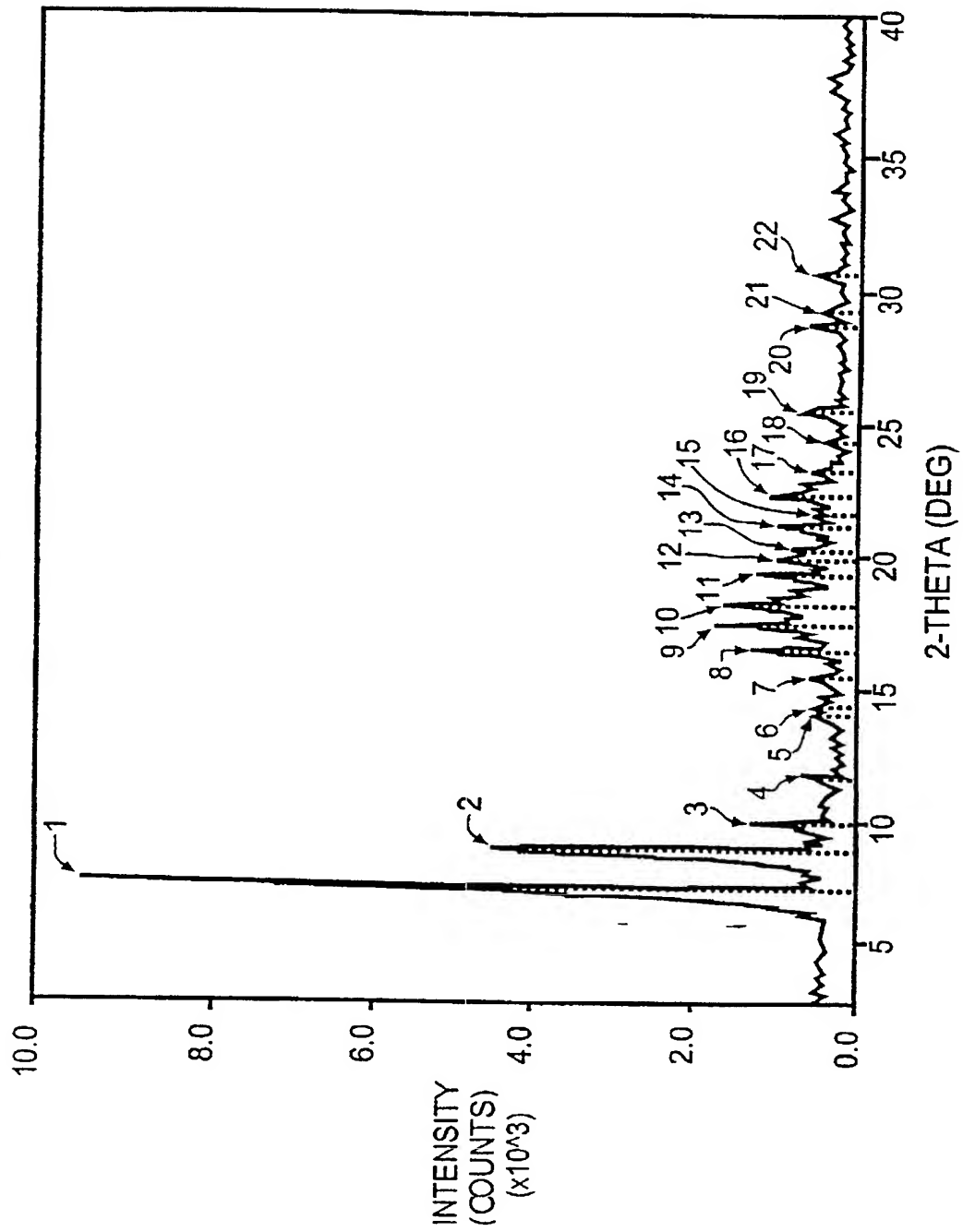
FIG. 14



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FIG. 15



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FIG. 15A

| #  | 2-THETA | d(A)    | PEAK | P%   | AREA | AREA% | FWHM  |
|----|---------|---------|------|------|------|-------|-------|
| 1  | 7.259   | 12.1686 | 9283 | 100  | 2482 | 100   | 0.214 |
| 2  | 8.739   | 10.1100 | 4191 | 45.1 | 603  | 24.3  | 0.115 |
| 3  | 9.386   | 8.9628  | 967  | 10.4 | 161  | 6.5   | 0.133 |
| 4  | 11.659  | 7.5838  | 430  | 4.6  | 49   | 1.9   | 0.089 |
| 5  | 13.955  | 6.3408  | 305  | 3.3  | 58   | 2.3   | 0.151 |
| 6  | 14.220  | 6.2233  | 326  | 3.5  | 73   | 2.9   | 0.178 |
| 7  | 15.387  | 5.7537  | 278  | 3.0  | 19   | 0.7   | 0.053 |
| 8  | 16.461  | 5.3806  | 986  | 10.6 | 187  | 7.5   | 0.152 |
| 9  | 17.361  | 5.1039  | 1490 | 16.1 | 348  | 14.0  | 0.187 |
| 10 | 18.063  | 4.9069  | 1284 | 13.8 | 323  | 13.0  | 0.201 |
| 11 | 19.302  | 4.5947  | 871  | 9.4  | 166  | 6.7   | 0.152 |
| 12 | 19.862  | 4.4664  | 686  | 7.4  | 142  | 5.7   | 0.166 |
| 13 | 20.200  | 4.3923  | 457  | 4.9  | 103  | 4.1   | 0.179 |
| 14 | 21.178  | 4.1918  | 656  | 7.1  | 97   | 3.9   | 0.117 |
| 15 | 21.641  | 4.1031  | 167  | 1.8  | 6    | 0.2   | 0.029 |
| 16 | 22.300  | 3.9833  | 794  | 8.6  | 192  | 7.7   | 0.193 |
| 17 | 23.218  | 3.8278  | 247  | 2.7  | 23   | 0.9   | 0.071 |
| 18 | 24.100  | 3.6897  | 183  | 2.0  | 34   | 1.3   | 0.145 |
| 19 | 25.481  | 3.4928  | 487  | 5.2  | 141  | 5.7   | 0.231 |
| 20 | 28.800  | 3.0974  | 134  | 1.4  | 14   | 0.6   | 0.083 |
| 21 | 29.297  | 3.0459  | 259  | 2.8  | 28   | 1.1   | 0.084 |
| 22 | 30.700  | 2.9099  | 287  | 3.1  | 20   | 0.8   | 0.055 |